

# MULLEN CIRCLE BRAND

## WC GRINDING OILS *Carbide & HSS*

**Mullen  
Circle Brand  
Blended Products:**

*Cutting Oils  
Circle Cut #729  
Soluble Oils  
Synthetic Coolants*

*Semi-Synthetic Coolants  
Rust Preventives  
Cleaners  
Grease*

*Hydraulic Oil  
Compressor Oil  
Gear Oil  
Way Oil*

*Spindle Oil  
Machine Oil  
Synthetic Oil*

**Made In U.S.A.**



**Mullen Circle Brand, Inc.**  
3514 West Touhy Ave  
Skokie, IL 60076  
847/676-1880  
Fax: 847/676-3748  
[Solutions@MullenOil.com](mailto:Solutions@MullenOil.com)



### *Grinding Oils For the Finest Finishes Carbide & HSS*

**WC Grinding Oils** are petroleum & synthetic fluids designed to provide the finest finishes while maximizing cleanliness, cooling and flushing properties.

**WC Grinding Oils** exhibit light color and low odor, while foaming far less than conventional fluids. These powerful fluids are inhibited against cobalt leaching and are free of chlorine and other heavy metals. Of course, **WC Grinding Oils** are multi-metal safe.

**WC Grinding Oils** are designed for long term use in single machines or central systems. Containing the latest development in oxidation inhibitors, these fluids resist oxidative breakdown exceptionally well. Edge type filtration efficiency is optimized by the extremely narrow molecular weight distribution of the underlying fluid.

Most Popular Product -> WC-1608 Grinding Oil

*More ==>*

**...Providing Solutions To Industry Since 1912...**



## Mullen Circle Brand, Inc.

3514 W. Touhy Avenue  
Skokie, IL 60076

Phone 847/676-1880

Fax 847/676-3748

Solutions@MullenOil.com

### WC CARBIDE GRINDING OILS

	WC-1604	WC-1606	WC-1608	WC-1610
<b>Viscosity, Cst @ 40 C</b>	4.3	5.5	7.1	10.0
<b>Color</b>	Clear	Clear	Clear	Clear
<b>Odor</b>	None	None	None	None
<b>Flash Point, F</b>	>250	>250	>300	>300
<b>Copper Stain</b>	1a	1a	1a	1a
<b>Base Fluid</b>	Synthetic	Synthetic	Synthetic	Synthetic
<b>Application</b>	Carbide	Carbide & HSS	Carbide & HSS	HSS

#### Cross Reference:

Sintogrind	TTK TTS HSS	WC-1606 WC-1608 WC-1610
Diagrind	TTK HPG 130 TTK HPG 155	WC-1404/1504 WC-1408/1508
Blaser	Blasogrind HC 5 Blasogrind HC 10	WC-1406/1506 WC-1410/1510
Transor	Transogrind EXP	WC-1606

*...Providing Solutions To Industry Since 1912...*

**Cutting Fluids \* Industrial Lubricants \* Greases \* Cleaners**

The Information Given Herein Is Believed To Be Reliable, But No Guarantee Is Made Nor Liability Assumed.