

# MULLEN CIRCLE BRAND

## STAMPING/DRAWING *#3014 Series*

**Mullen  
Circle Brand  
Blended Products:**

*Cutting Oils  
Circle Cut #729  
Soluble Oils  
Synthetic Coolants*

*Semi-Synthetic Coolants  
Rust Preventives  
Cleaners  
Grease*

*Hydraulic Oil  
Compressor Oil  
Gear Oil  
Way Oil*

*Spindle Oil  
Machine Oil  
Synthetic Oil*

**Made In U.S.A.**



**Mullen Circle Brand, Inc.**  
3514 West Touhy Ave  
Skokie, IL 60076  
847/676-1880  
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[Solutions@MullenOil.com](mailto:Solutions@MullenOil.com)



### *Sulfurized Drawing Oils*

**#3014 Drawing Oils** are active sulfur oils for a wide variety of stamping and forming operations. These oils are of special value when formed parts will be stored for a prolonged period of time before additional processing. Proprietary additives enable the oil film to be rapidly removed with either acid or alkaline cleaners. **#3014 Drawing Oils** are chlorine free, avoiding the health, safety, disposal and environmental issues.

**#3014 Drawing Oil** is the highest viscosity and is capable of the most severe draws, including lawn mower decks and wheelbarrows. **#3014WW Drawing Oil** is a variant of the #3014, possessing an emulsifier to enable even easier removal.

**#3014-50** and **#3014-25** are lower viscosity oils for less severe forming operations and cold heading.

Most Popular Product -> #3014 Drawing Oil

*More====>*

**...Providing Solutions To Industry Since 1912...**



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### #3014 DRAWING OILS

	#3014	#3014-50	#3014-25	#3014WW
<b>Application</b>	Heavy Duty	Light Duty	Medium Duty	Heavy Duty
<b>Viscosity, SUS @ 100 F *</b>	2000	350	800	2000
<b>Color</b>	Black	Black	Black	Black
<b>Odor</b>	Sulfur	Sulfur	Sulfur	Sulfur
<b>Flash Point, F</b>	400	400	400	400
<b>Pounds/Gallon</b>	7.7	7.5	7.7	7.8
<b>Water Solubility</b>	None	None	None	Slight
<b>Sulfur</b>	Yes	Yes	Yes	Yes
<b>Chlorine</b>	No	No	No	No
<b>Fat</b>	Yes	Yes	Yes	Yes

\* Other Viscosities Available

**Mullen Circle Brand** strives to help our customers manage their lubricant inventory efficiently. We see it to be our responsibility to help with potential purchasing efficiencies, product consolidation opportunities, material handling options and assist with the regulatory burden.

To this end, **Mullen Circle Brand** now offers nonhazardous waste pickup services to our customers. Ask your salesperson for more information on this or any other **Mullen Circle Brand** product or service.

**...Providing Solutions To Industry Since 1912...**

**Cutting Fluids \* Industrial Lubricants \* Greases \* Cleaners**

The Information Given Herein Is Believed To Be Reliable, But No Guarantee Is Made Nor Liability Assumed.